



AITiN Coated

### UN Thread Internal & External End or Side Coolant

Tool Size	Cutting ø	Length of Cut	OAL	# of Flutes	Shank ø	AITiN Coated	
						End Coolant Part #	Side Coolant Part #
1/4-20	.180	.500	2-1/2	3	3/16	<a href="#">RM20111EC</a>	-
1/4-20	.180	.500	2-1/2	4	3/16	-	<a href="#">RM20111SC</a>
1/4-28	.180	.500	2-1/2	3	3/16	<a href="#">RM20113EC</a>	-
1/4-28	.180	.500	2-1/2	4	3/16	-	<a href="#">RM20113SC</a>
5/16-18	.240	.625	2-1/2	3	1/4	<a href="#">RM20115EC</a>	-
5/16-18	.240	.625	2-1/2	4	1/4	-	<a href="#">RM20115SC</a>
5/16-24	.240	.625	2-1/2	3	1/4	<a href="#">RM20117EC</a>	-
5/16-24	.240	.625	2-1/2	4	1/4	-	<a href="#">RM20117SC</a>
3/8-16	.290	.750	3	4	5/16	<a href="#">RM20119EC</a>	<a href="#">RM20119SC</a>
3/8-24	.290	.750	3	4	5/16	<a href="#">RM20121EC</a>	<a href="#">RM20121SC</a>
7/16-14	.340	.875	3	4	3/8	<a href="#">RM20123EC</a>	<a href="#">RM20123SC</a>
7/16-20	.340	.875	3	4	3/8	<a href="#">RM20125EC</a>	<a href="#">RM20125SC</a>
1/2-13	.350	.875	3-1/2	4	3/8	<a href="#">RM20127EC</a>	<a href="#">RM20127SC</a>
9/16-12	.370	.875	3-1/2	4	1/2	<a href="#">RM20131EC</a>	<a href="#">RM20131SC</a>
9/16-18	.370	.875	3-1/2	4	1/2	<a href="#">RM20133EC</a>	<a href="#">RM20133SC</a>
5/8-11	.470	1.250	3-1/2	5	1/2	<a href="#">RM20135EC</a>	-
5/8-11	.470	1.250	3-1/2	4	1/2	-	<a href="#">RM20135SC</a>
5/8-18	.470	1.250	3-1/2	5	1/2	<a href="#">RM20137EC</a>	-
5/8-18	.470	1.250	3-1/2	4	1/2	-	<a href="#">RM20137SC</a>
3/4-10	.495	1.250	3-1/2	5	1/2	<a href="#">RM20139EC</a>	-
3/4-10	.495	1.250	3-1/2	4	1/2	-	<a href="#">RM20139SC</a>
3/4-12	.495	1.250	3-1/2	5	1/2	<a href="#">RM20140EC</a>	-
3/4-12	.495	1.250	3-1/2	4	1/2	-	<a href="#">RM20140SC</a>
3/4-16	.495	1.250	3-1/2	5	1/2	<a href="#">RM20141EC</a>	-
3/4-16	.495	1.250	3-1/2	4	1/2	-	<a href="#">RM20141SC</a>
7/8-9	.495	1.250	3-1/2	5	1/2	<a href="#">RM20143EC</a>	-
7/8-9	.495	1.250	3-1/2	4	1/2	-	<a href="#">RM20143SC</a>
7/8-14	.495	1.250	3-1/2	5	1/2	<a href="#">RM20145EC</a>	-
7/8-14	.495	1.250	3-1/2	4	1/2	-	<a href="#">RM20145SC</a>
1-8	.620	1.375	4	5	3/4	<a href="#">RM20147EC</a>	-
1-8	.620	1.375	4	4	3/4	-	<a href="#">RM20147SC</a>
1-12	.620	1.375	4	5	3/4	<a href="#">RM20149EC</a>	-
1-12	.620	1.375	4	4	3/4	-	<a href="#">RM20149SC</a>

Note: Threadmills with End Coolant have one hole, threadmills with Side Coolant have a hole for each Flute.

Tolerances	Diameter	Shank
All Sizes	+0.000, -0.0001	+0.000, -0.0005



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